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STEAL INTELLIGENCE AGENCY

RMATION REPORT

REPORT

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Information on VEB Funkwerk Dabendorf

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SUPPLEMENT TO 40475 REPORT NO.

THIS IS UNEVALUATED INFORMATION

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- The Dabendorf Radio Plant, which was formerly a subsidiary plant of the G. A. Lorenz firm, was scheduled to be demolished by the Soviets. This plan, however, was given up 25X1 and 200- and 800-watt marine transmitters of the so-called "Ehrenmai" type, were built for the Soviets from stocks available at the plant.
- In 1951, the plant was placed under the trusteeship of VVB RFT Leipzig; it was made a nationalized enterprise in 1952. When the Ministerium fuer Post- und Fernmeldewesen was set up, the Dabendorf Plant was placed under this ministry, first as a subsidiary of Funkwerk Koepenick and later as an independent plant.
- The managers of the plant changed frequently between 1951 and 1953. Obligio (fmu) was dismissed without notice for illegal operations and embezzlement; his successor Magerstaedt (fnu) was also dismissed for embesslement. The latter was followed by technical manager Ploese (fmu), a locksmith by training who had to be transferred to Funkwark Kompenick because of inefficiency. Hosack (fru), who had been transferred to Dabendorf from RFT-Anlagenbau Brandenburg was plant manager in late 1953. He previously worked at RFT-Anlagenbau in Rostock .
- In January 1954, approximately 560 persons, including 80 administrative personnel and 60 apprentices, worked at the plant.
- 5. The following radio equipment has been manufactured at the plant:
 - 800-Watt and 200-Watt "Ehrenmal"-type transmitters; medium-wave transmitters (500 to 800 meter waves); limit-wave transmitters (100 to 200 meter waves); and short-wave transmitters (12.5 to 100 meter waves). From 1945 to 1953, a total of about 400 sets were delivered, mainly to RFT-Anlagenbau in Rostock for instellation on ships to be delivered to the USSR on reparations account. Four 200-Watt transmitters for short and medium waves for trawlers were also built. Other radio sets were delivered to the Main Administration of the Volkspolized, to the Sea Police to China and Rumania through DIA, and a Soviet Army in Wuensdorf 25X1

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In the fall of 1953, three 800-Watt transmitters previously delivered to this unit underwent general overhaul at the plant.

- b. All-wave receivers. They covered a wave range between 10 and 2500 meters, divided into eight wave-range groups and a minth group for the distress call wave". Total production was about 300 sets, which were delivered to RFT-Anlagenbau Rostock and the Main Administrations of the Volkspolizei and Seepolizei. In the fall of 1952, the Soviet unit in Wuensdorf received a total of 20 all-wave sets.
- c. 25-Wett marine telephony equipment. A total of 60 units of the equipment were delivered to the USSR while 20 sets were manufactured at the plant for use in the GDR. The development of this type of equipment has not yet been terminated. During the second half of 1954, a total of 60 sets were scheduled to be delivered to RFT-Amlagembau Rostock for installation on cutters, to be exported to the USSR, and another 80 sets were earmarked for cutters of the East German fishing fleet.
- d. Drifter transmitters. About 30 transmitters of this type have been manufactured up to the present time. This equipment was developed by Funkwerk Koepenick. Production was scheduled to start during the third quarter of 1954.
- e. Transmitters for geophysical tests. Twenty transmitters of this type were delivered to the Geophysikelisches Institut at Brieselang (near Nauen) in 1951, another four in 1953. The 20 sets were delivered by Brieselang to the Geophysical Service in Leipzig, while the 4 remaining sets were delivered to Communist China. Other orders were expected to be received from East Germany, China, Hungary, Poland Czechoslovakia.
- f. Twenty portable transceivers were delivered to the See polized through the Buero fuer Wirtschaftsfragen (Bureau of Economic Affeirs) in 1951/1952. An order for 70 sets was placed in 1953 but subsequently cancelled because the equipment was scheduled to be redesigned. A total of 35 sets were ready for dispatch to the Seepolized beginning late Jamuary 1954.
- 6. The production quota of the plant amounted to about 3,000,000 eastmarks in 1952 and probably twice this sum in 1953. Production plans were slightly overfulfilled between 1951 and 1953.
- 7. No investments were made prior to 1952 as the plant was under trusteeship and received no investment funds, nor was it allowed to make investments. In 1953, a comprehensive investment plan was drawn up. Originally, about 800,000 eastmarks were appropriated, but this sum was reduced by 50 percent in connection with the economy drive started in the spring of 1953.

Under the curtailed investment scheme, the following plan could be carried out: a. The construction of a new workshop with space allocated as follows:

development department (about 60 square meters), designs office (about 80 square meters), new locksmith's shop (about 250 square meters), sand blasting shop (about 70 square meters), galvanizing shop (about 200 square meters).

- b. Machinery and technical equipment procured included:
 - a sand blast apparatus,
 - a complete galvanizing plant,
 - a 5-ton press,
 - a cylindrical grinding machine for reducing shaft diameters,
 - a surface grinder for tools (Flaechenschleifmaschine fuer Werkzeugbau
 - a precision grinding machine.
- c. Investments made for the devalopment department included:
 - a type 121 precision frequency meter,
 - a 1.59-type measuring generator,
 - an induction meter.
 - a 220 A -type sound generator,

 - a ll6-type tube voltmeter, all made by Funkwerk Erfurt,
 - a cathode ray oscillograph made by the S & E firm at Zucomits, 1/
 - a Faraday cage 2.5 x 3.5 meters designed at Vabondorf.

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- d. Investments were also made for various test instruments including a precision frequency meter.
- Except for the items mentioned above, all mechanical equipment available had been taken over from the C.A.Lorenz firm. This equipment, on which source could give no detailed information, included the following machines:

 2 lead serow lathes, 5 small lathes, 3 semi-automatic lathes, 2 milling machines, 1 shaping machine, 1 large mechanical drill, 2 small mechanical drill, 2 grinders, 1 horizontal grinding machine, 2 new winding machines and 6 small hand-operated winders. Almost all of these machines were in poor condition.
- German Army. Old stocks of component parts were built from stocks of the former German Army. Old stocks of component parts were gradually exhausted and were continuously replaced by copied or newly developed parts. The converters used with the IC-Wait marine radio sets (cutter radio equipment) were U 10 S-type converters for FuG IC-type military radio sets of the fermer German Army, which were still available in large quantities. Ceramic components, such as fixed condensers and varioneters, usre supplied by the Keramisches Werk "Bescho" at Hermsdorf. They were of excellent quality and always met all specifications. Transformer and dynamo sheets were mainly ordered from Thalheim, but difficulties were experienced as there was no direct contact with that place. Source believed that stocks were adequate for current production since, according to GDR regulations, all surplus stocks had to be delivered to DMZ "Immere Reserve". No so-called "state

Con 1 January 1953, the HV Funk of the Tostal and Telecommunications
Ministry ordered an independent development section
Dabendorf radio engineering plant. Missions assigned to this development section
included:
a. Continuation of development work on and improvement of life-bost radio equipment fitted with hand-operated generator, previously developed by Funkwork Koopeniek.

- b. Development of a 25-Watt marine radio-telephony equipment by order of the Marks-horst reparations office. The technical specifications were laid foun at VEB Schiffbau on Stucklinger Stresse, Markshorst, at a meeting attended by Blinow (fnu), an advisor of VEB Schiffbau, and representatives of Funkwerk Dabendorf.
- c. The Ministry of the Interior had placed an order for the development of a portable transcalver for the Sac Wice 25X1
- Il. The plant security detail was composed of 10 12 plant workers who were subordinate to the VI. Visitors to the plant had to be in possession of a permit. No unescorted cutsiders were allowed to enter the premises of the plant, nor could they enter all shops even if they were in the company of another person.

1. Comment. Probably the former Siemens & nalske plant; now known as

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as annex 1. Radio equipment developed at the Dabendorf plant is attached annex 2.

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Plant manager	Hosack			25 X 1
Managing engineer	Bickel			
Commercial manager	Moc			
Production manager	Wuesthof			
Head of personnel	Schwarz			
Labor manager	Werner			•
Head of planning section	on The			
Head of technological section	Sohr			
Head of design office	Kuse			
Head of production section	Schindler			
Temporary head of test field	Muessener			
Head of development section prior to January 1954	v.Sengbusch Cord			
auccessor	Klein			25X1
Engineer	Eppen			
Engineer	Guenther			
Technician	Berkholz) Eritz)			
Stenographer	Miss Ewert			
Chief mechanic	Held			
Head of materials supply section	Schmidt			
Head of sales departmen	t Franske			
Plant party secretary	Lumitsch			
Chairman of the shop trade union organiza- tion (BGL)	Abraham			
Chief of factory police	Josvig			
Chief of the fire brigade	langhans	•		

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Engineering Flant from 1951 to 1953

- Small transmitter for geophysical tests, called Geo-Sender Ty: GS 1-51 (GS 1-51-tyce geo-transmitter)
 - 1. Purpose: Seismographic tests.
 A conducting wire is wound round the blasting cap, which is destined to produce the sound wave, and which will be broken at the moment of the explosion.
 This shearing wire is connected to the transmitter and, at the moment of shearing, releases a signal which is emitted by the transmitter and received by all recording stations and recorded by a sliding oscillograph.
- 2. Design: The transmitter is designed as three-stage transmitter.

 The master oscillator is equipped with an EF-12 tube, the separator stage with an EF-12 tube and the power stage with an EL-12 tube. The transmitter is also fitted with a sound generator, a keying stage and a modulator, catch fitted with an EF-12 tube. The mean output of the transmitter is 2.5 watts. The transmitter has a fixed operating frequency of 3.15 mc/s and a fixed alternative frequency of 3.2 mc/s. The operating methods are: A 3, A 2 and break in.

 The modulation is effected at the grid of the final stage. The sound generator is designed for the transmission of the shearing signal. When operating method A 2 and break in are employed, the transmitter as wall as the sound generator oscillate through. At the moment the keying stage is released by the shearing of the break in wire or by operating the Morse key, the transmitter is modulated with the 500 c/s signal. This was the only means to comply with the specification demanding a reduction of the time error to less than 20 microseconds.

B. Portable SEQ - 1-51 type transmitter-receiver equipment

The portable transmitter-receiver equipment consists of two components arranged in a common casing. The dimensions of the case are: width 500 millimeters, height 400 millimeters, depth 240 millimeters. The entire set weighs about 40 milcgrams. The upper part of the casing houses the transmitter and the receiver, and the lower the power supply.

The transmitter comprises the crystal-stab lized control stage and the power stage. The crystal stage works at a fixed frequency of 1876 ke/s and is fitted with an EF-14 tube. The power stage has an EL-12 tube and facts the entenne circuit with a carrier capacity of 10 Watts. The transmitter is used only for A I operation. The receiver is a two-circuit straight receiver equipped with three tubes. The high-frequency similifier has a fixed input circuit tuned to one frequency, while the regenerative audio stage has a small variable condenser in the oscillation circuit by means of which the stage can be finely tuned within 2 ke/s. The oscillation frequency of the audio for the superimposing of the signal received is controlled by screen-grid potentiometers. A boosting tone filter which can be connected to the law-frequency amplifier, and which can limit the band width. Serves to increase the selectivity. The receiver is arranged only for earphone reception. The generator set is designed for 110-V or 220-V alternating current, or a 12-V storage battery and is fitted with an EZ-12-equipped rectifier and a vibrator. This device was built exclusively for the Sea Folice. Test reports indicated that it was successfully used for communications between Berlin, Wismar and Easgen Island and for ship-to-ship and ship-to shore communication.

C. Redesign of the SEQ - 1-51 type soutpment

At the request of the Sea Police, the SEQ 1-51 equipment was redesigned to meet the following specifications:

- a. The equipment is to be operational on three change-over frequencies, i.e.:

 1875 kc/s 160 meters

 2000 kc/s 150 meters
- b. It shall also be suited for A-3 operations.
- c. In addition to an antenna, about 25 meters long, a rod antenna, no longer than 2.5 meters, is specified.

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For the above purpose the equipment was redesigned as follows: The wiring of the <u>transmitting arrangement</u> remained unaltered. The master oscillator was fitted with a 6 AD 7 tube and the power stage with an LV 3 tube. The switching-over of the operating frequencies was effected by means of a quintuple Celit switch, and the antennas were tuned by a varicmeter. A fixed transfer coil was provided for the rod antenna. A coupling coil with reversible levers served to adapt the various antennas to the power stage. The keying of the transmitter was effected in the grid of the final tube, while simultaneously the antenna was keyed over from the receiver to the transmitter by means of the keying relay. The wiring of the receiver slso remained practically unchanged. It was equipped with tirse EF li-type tubes. The HF amplifier was simultaneously used as a modulating tube. The A 3 operation modulation was effected in the grid of the final bube. Switching over of the transmitter from A 1 to A 3 operation was done through a relay artisted by the ricrothere key.

D. 21-Kati marine radio telephone equipment, everythy by e for the USER,

The maxine radio telephone equipment was developed at the initialise of the reparations section of the Soviet Control Commission in Marishover. The specificstions were laid down in writing by the Soviet Coutrol Contission after a meeting Blinow,

Specifications:

2.

Transmitting frequencies: Wave range I 500 kc/s (distress call wave) 2162 kc/s (call wave)

Wave range 11 Werine radio vave banda: Waye range 111 1600 - 1800 kg/s Kavo range IV 2500 - 3450 ke/s

One frequency each to be not by an expert ashore was allotted to wave bands III and IV. On shipboard the four wave ranges can be selected only by pressing down a button.

Antenna circuit capacity.

The unmodulated carrier capacity was specified to be 19 Watto and the caracity at 80-percent medulation depth 25 Watts measured at an artificial t antenna of R-15 Chm and C-300 500 pF. Operation method in wave range I : A 2

Operation methods in wave ranges II - IV : A 3.

Kind of modulation: Anode-B modulations

Frequency precision:

Frequency constancy against variations of temperature: In case of self-excitation: $\Delta X_{\rm T} = 2 \circ 10^{-2}$ per 1 deg. configure

 $\Delta f_{\rm T} \neq 5 \times 10^{-6}$ per 1 deg. contagrade If quartz-stabilized:

Reception frequencies: In this case wave range I may be dispensed with, because the equipments are designed for vessels for which this type radio equipment is not compulsory. Mase ranges li through IV are arranged similar to those of the transmitter.

Sensitivity: better than $15 \, \rm MeV$, measured at an output represent of 50 mH, an interference distance of 1.3 and a modulation depth of m = 80 percent. Output capacity: 1 watt. The output capacity is needed only for a built-in loudspeaker.

Low-frequency band width: 300 - 3500 c/s.

Circuit control: superheterodyne reneiver with 7 circuits and automotic forward control acting on the intermedicte frequency tube, the oscillation tube and the high-frequency tube.

Sound-volume control by head on the low-frequency side. A Grang will which outside control is specified for the oscillator circuit to permit the thes turing of the oscillator frequency within † 3000 c/s.

Automatic distress-call transmitter. In compliance with the 1947 Atlantic City rules for radio concernications and those of the "International Convention for the Safety of Seigs at See".

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- d. Current supply.
 The mains unit is fed by 220-V alternating current and has a maximum capacity of 550 VA. Transformers are available for shipboard-mains operation by 110-V or 220-V continuous current or a 24-V emergency battery.
- 2. Description of the arrangement.

The transmitter, the receiver and the distress-call transmitter are each contained in a separate case and are housed in a common casing box. The casing box is about 550 millimeters wide, 420 millimeters high and 250 millimeters deep. The mains set is contained in a separate insert which is about 550 millimeters wide, 300 millimeters high and 250 millimeters deep. The radio equipment is switched on by a hook-shaped changeover switch lever fitted to the transmitter insert to which the microphone is hung. tion, there is a time clock fitted to the receiver which can be preset to switch it on at intervals of every full hour or 30 minutes, and switch it off after 5 minutes, unless radio communication is established previously by lifting off the microphone. As long as the microphone is hanging on the hook switch, the sound volume control in the receiver is switched off so that the receiver works at full sound intensity, and the sound control does not work until the microphone is lifted off. A relay in the transmitter which is actuated by a key button, switches over the antenna from the receiver to the transmitter, simultaneously releasing the transmitter. The transmitter is keyed by the control stage. The transmitter is switched on when the "distress--call button is pressed down and the keying line is connected to the automatic distress call transmitter, and the modulation amplifier is modulated at 800 c/s. A-3 operation and, inversely, A-2 operation in the II through IV wave ranges are eliminated by appropriate switching measures in the distress call wave. All safety devices required are arranged in the mains-connected unit behind a glazed hinged cover which, on being opened, switches off and locks the mains-connected unit. The specification prescribes a double-wire T-entenna, 2 x 12 meters, and a lead-in between 6 and 8 meters in length.

3. Constructional and technical data.

- Transmitter.

 The transmitter is of the three-stage type. The control transmitter is fitted with a 6 AC 7 tube. The separator stage or doubling stage is fitted with a 6 L 6 or LV 3 tube and works as a separator stage at 500 kc/s in wave range I, and as a doubling stage in the other wave ranges. The power stage is equipped with a 6 L 6 or an LV 3 tube. Each stage has two oscillating circuits, only of which is permanently tuned to 500 kc/s while the second circuit can be tuned by switching on the fixed condensers. Balancing condensers assure the accurate balancing of the circuits. A pair of bushes, into which an oscillating quartz can be inserted, is arranged in the feed-back branch of the master oscillator. On removing the quartz, the pair of bushes is short-circuited so that the control transmitter can work on self-excitation as well as on quartz stabilization. The anode voltage of the control transmitter is stabilized to reduce frequency variations due to fluctuations of the mains voltage. A thermo-emmeter is fitted in the antenna circuit to control the antenna circuit. A reversible instrument is also fitted in to control the tubes, indicating the correct value of the cathode current.
- b. The modulator consists of a modulation pre-amplifier, a modulation amplifier with phase reversal, and the counter-contact B-modulator proper. The modulation amplifier has dynamic-compression so that an average modulation of 80 percent in the transmitter is reached at any intensity of sound at which one speaks into the microphone.
- (stage)

 The <u>receiver</u> is a standard 7-circuit, superheterodyne receiver containing a high-frequency input circuit, an intermediate circuit, an oscillating circuit and 4 intermediate frequency circuits, and is equipped with EF 85, ECH 8/and ECL 85 tubes.

 EBF 85
- d. The <u>automatic distress-call transmitter</u> is a fully automatic device. The ship's call sign and her position, indicated in degrees of latitude and longitude, can be set with few manipulations in a few seconds.

E. 25-Watt marine radio telephony equipment for use aboard German vessels.

The following characteristics mark the difference between the design of the above marine radio telephony equipment intended for use aboard German vessels and the design for exportation to foreign countries:

a. The transmitter is not fitted with 500 kc/s wave range I for/distress-call

the receiver has two tunable frequency ranges in the marine radio wave band (1600 through 2800 kc/s) and in the medium wave range (320 through 500 kc/s). The East German fishing fleet thus will have the opportunity of entering into communication with fishing fleets of other nations and to take radio bearings in the medium wave range. There will be no time clocks. It is also planned to provide the possibility of switching on the receiver independently of the transmitter. Inversely, the receiver will also be automatically switched on when the transmitter is set going.

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c.	There	will	be no	automatic distress-call transmitter.
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